

Cammell Laird

Albion, Ltd.

Longitudinal Section

S. S. "Dunedin Star"

LIVERPOOL.

Report No. 106781

S. S. Melbourne Star

LIVERPOOL

PLANS TRANSFERRED  
TO SISTER VESSEL

No. 104955

Brisbane Star

RETAIN

003875-003883-0199

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41

Cammell Laird &c  
No 1014

Midship Section  
as built

Wf 237

S.S. Melbourne Star

LIVERPOOL

Report No. 104955

~~PLANS TRANSFERRED~~  
~~TO SISTER VESSEL~~

BRITAIN  
LR © 2001

W1199-0023

Lloyd's Register  
Foundation

M.V. MELBOURNE STAR.  
MIDSHIP SECTION.

SCALE  $\frac{1}{2}$ " = 1 FOOT.

DIMENSIONS:- 522'-5" B.P. x 70'-0" MLD. x 43'-4 $\frac{1}{2}$ " MLD. SHELTDK.

TO CLASS 100 A.I. WITH FREEBOARD & A DRAFT CORRESPONDING TO A COMPLETE SUPER-STRUCTURE VESSEL HAVING A TONNAGE OPENING.

RIVETING:-

KEEL PLATE BUTTS LAPPED & QUAD RIVETED THRO'OUT. QUIN<sup>4</sup> FOR  $\frac{1}{2}$  LENGTH IN WAY OF DUCT KEEL.  
CENTRE GIRDERS BUTT TREBLE RIVETED OVERLAPPED THRO'OUT.  
TANK TOP CENTRE STRAKE T.R. OVERLAPPED THRO'OUT.  
REMAINDER OF PLATING LAPPED & T.R. FOR  $\frac{1}{2}$  LENGTH TO D.R. AT ENDS.  
MARGIN BUTTS OVERLAPPED & T.R. THRO'OUT.  
SHELL PLATING BUTTS OVERLAPPED Q.R. & T.R. AT ENDS. QUIN<sup>4</sup> WHERE  $\frac{1}{2}$  SHEERSTRAKE.  
" " A.B.C. STRAKES WHERE  $\frac{1}{2}$  THK. FORT. END Q.R.  
FRAMES & SHELL RIV. SPACED 6 DIAM APART CLEAR OF C.F. BUNKERS & PEAK TANKS.  
" " IN WAY OF BUNKERS & DEEP TANKS, RIV. SPACED 3 DIAM APART.  
" " FORD OF  $\frac{1}{2}$  LENGTH & TO LOWER DECK RIV. SPACED 3 DIAM APART.  
" " IN WAY OF 87' & 94' FR. SPAC & CLEAR OF PANTING AREA & PEAK TANK, RIV. SPACED 2 DIAM APART.  
FOR RIVETING OF DECK STRINGERS & PLATING SEE PLAN OF PROFILE & DECKS.  
SHEERSTRAKE & TOPSIDE SEE "SHELL EXPANSION".

*Lloyd's Register  
18/1/1926*

OWNERS EXTRA SCANTLINGS WHICH ARE:-

BRIDGE DECK SHEERSTRAKE	$\frac{1}{2}$ " FOR $\frac{1}{2}$ LENGTH
" STRAKE BELOW	" "
SHELTER	SHEERSTRAKE $\frac{1}{2}$ "
" STRAKE BELOW	" "
TWO BILGE STRAKES	$\frac{3}{4}$ "
ONE STRAKE ABOVE BILGE	$\frac{7}{8}$ " $\frac{3}{4}$ "

BRIDGE DECK STRINGER & DECK PLATING  $\frac{1}{2}$ "  
SHELTER " " " OUTSIDE DECKS  
BRIDGE INCREASED AN EQUIVALENT  $\frac{1}{2}$ " FOR  $\frac{1}{2}$  LENGTH ALSO  
INSIDE BRIDGE DK FOR  $\frac{1}{2}$  BREADTH OF SHIP AT EACH END ~

SECTION AA'

IMPORTANT:  
BULB ANGLES ARE 1904 STANDARD.  
CHANNELS = 1924  
EXCEPT WHERE OTHERWISE INDICATED.

UPPER DECK

ENGS. STORES ETC.

6" DIA. HOLES

MAIN DECK

Cammell Laird & Co

No. 1009, 1014, 1016.

Sternframe & Boss

s.s. "Dunedin Star" 

~~Wreck Section~~

186

LIVERPOOL:

Report No. 106781

s.s. "Melbourne Star"

LIVERPOOL:

Report No. 107925

PLANS TRANSFERRED

TO SISTER VESSEL

s.s. "Brisbane Star"

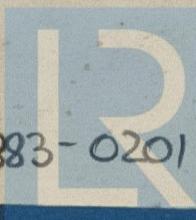
LIVERPOOL:

Report No. 108319

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Lloyd's Register  
Foundation

003875-003883-0201



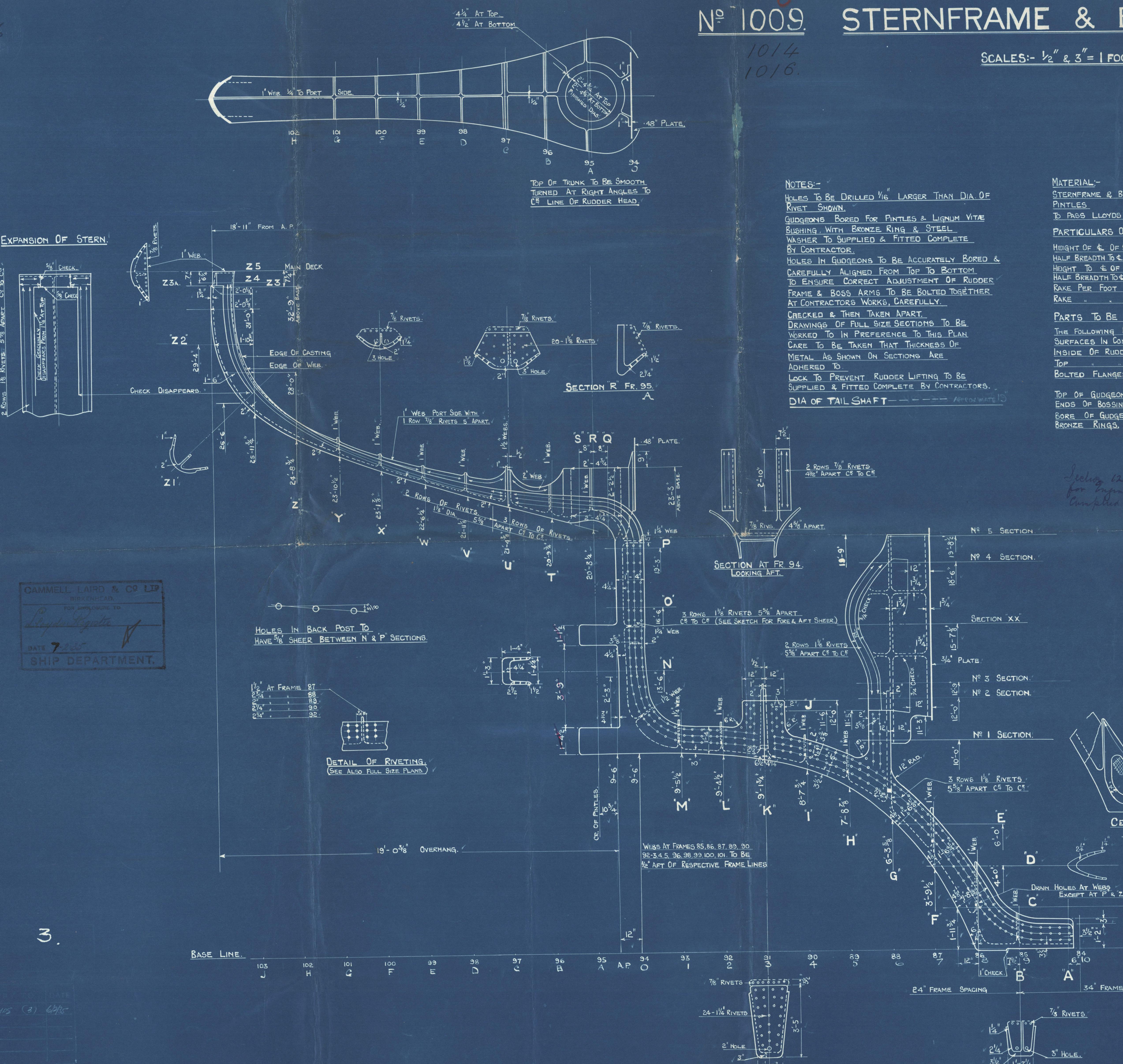
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## STERNFRAME & BOSS ARMS.

No 1009

1014  
1016

SCALES:-  $\frac{1}{2}$ " & 3" = 1 FOOT.



CAMMELL LAIRD & CO LTD  
BIRKENHEAD  
FOR APPROVAL TO  
*Lloyd's Register*  
DATE 7/10/07  
SHIP DEPARTMENT.

MATERIAL -  
STERNFRAME & BOSS ARMS  
PINTLES  
TO PASS LLOYDS TESTS & REQUIREMENTS.

CAST STEEL  
FORGED STEEL  
PARTICULARS OF SHAVING  
HEIGHT OF  $\frac{1}{2}$  OF SHAFT AT 10' 0" AFT OF FR. 8 FT. 8'-0"  
HALF BREADTH TO  $\frac{1}{2}$  3'-0"  
HEIGHT TO  $\frac{1}{2}$  OF PROPELLER TIPS (6' 0" FOR AP) 9'-6"  
HALF BREADTH TO  $\frac{1}{2}$  12'-0"  
RAKE PER FOOT DOWN FROM PROPELLER .0407  
INBOARD .1626

PARTS TO BE MACHINED  
THE FOLLOWING PARTS (TINTED RED) TO BE MACHINED  
SURFACES IN CONTACT AT COUPLINGS FRAMES 88, 91, 96 AFT.  
TOP  
BOLTED FLANGES OF BOSS BRACKET ON  $\frac{1}{2}$

TOP OF GUDGEONS  
ENDS OF BOSSING  
BORE OF GUDGEONS  
BRONZE RINGS

Locking 12 pairs of the Rivets  
for Engineers Tools to be  
Complied with

mean thickness  
to be 5/8"

approx 4 1/4"

TOP & BOTTOM EDGES IN  
THE SAME VERTICAL PLANE

SECTION AT XX

N° 5 SECTION

N° 4 SECTION

SECTION XX

N° 3 SECTION

N° 2 SECTION

N° 1 SECTION

1 ROW 1 1/2" RIVETS  
5 1/2" APART C.R. TO C.R.

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7

Cannell Land & Co

Report No 106781

wreck section  
106

Muddle

S.S. Dunedin Star

LIVERPOOL.

Report No 106781

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Brisbane Star

PLANS TRANSFERRED

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108319



003875-003883-0198

Lloyd's Register  
Foundation

1/3/35. NO 1009 + 1014  
1016

# RUDDER PLAN.

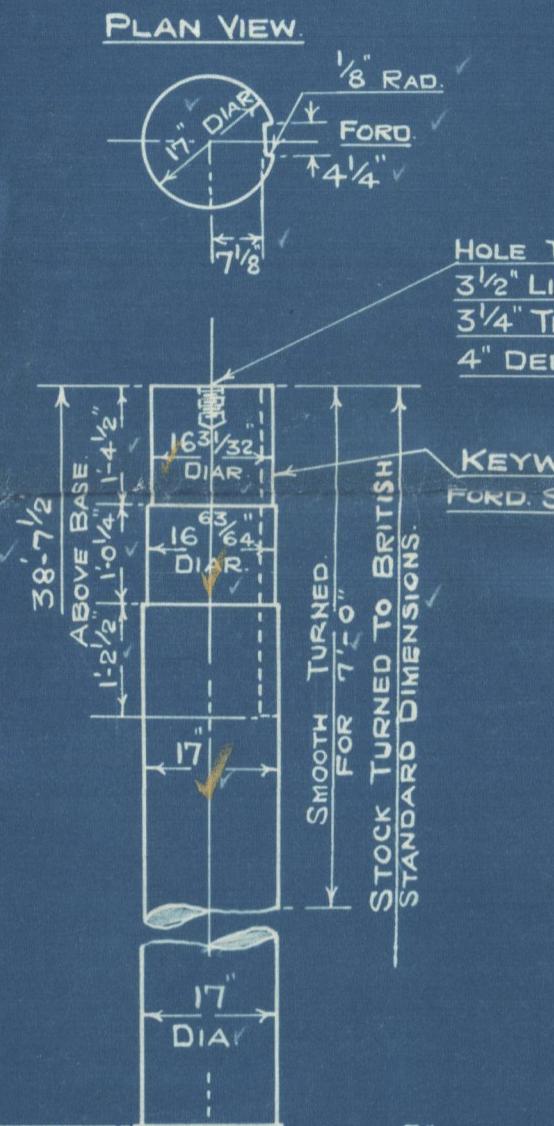
SCALES:-  $\frac{1}{2}$ " &  $\frac{1}{2}$ " = 1 FOOT.

## MATERIAL

Rudder Stock FORGED INGOT STEEL.  
Rudder Frame CAST MILD STEEL.  
Strip at Aft End FORGED STEEL.  
Pintles FORGED STEEL.  
All to Lloyds Tests & Requirements.

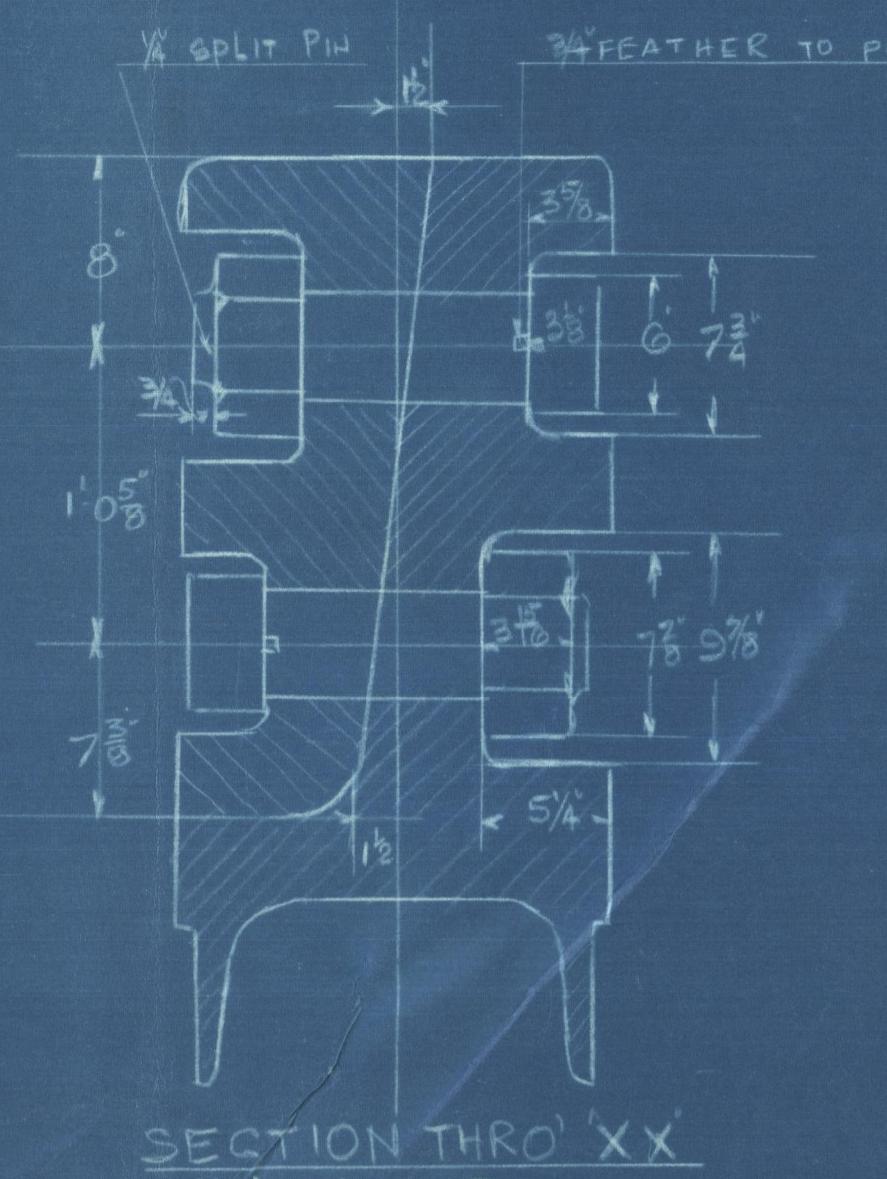
## PARTICULARS

Total Rudder Area 233.2 Sq Ft  
Rudder Area Abaft C.L. of Pintles 205 Sq Ft  
Speed of Vessel 16 KNOTS  
Max. Angle of Helm 37½ DEGREES  
Area Coefficient  $\frac{5.6 \times 23.2}{233.2} = 0.65$



## NOTES

PLATES & ANGLES SUPPLIED & FITTED BY SHIPBUILDER.  
COUPLING BOLTS & NUTS TOGETHER WITH KEY FOR SCREWING UP. ALSO ACCESS PLATE &  $\frac{1}{2}$ " BRONZE BEARING RING TO BE SUPPLIED & FITTED COMPLETE BY CONTRACTORS.  
FORGED STEEL PINTLES FITTED WITH  $\frac{5}{8}$ " BRASS LINER & COMPLETE WITH HEXAGONAL NUTS & SPLIT PINS TO BE SUPPLIED BY CONTRACTOR.  
RUDDER FRAME TO BE BORED FOR PINTLES.  
STOCK & FRAME TO BE BOLTED TOGETHER AT CONTRACTORS WORKS TO ENSURE ALIGNMENT BETWEEN UPPER STOCK & PINTLES.  
SPACE BETWEEN PLATES TO BE LEFT EMPTY BUT INSIDE TO BE COATED WITH BITUMINOUS COMPOSITION.  
THE FOLLOWING PARTS TINTED RED TO BE MACHINED  
BEARING SURFACES OF COUPLINGS.  
RUDDER STOCK & BRASS LINER.  
TOP & BOTTOM OF ARMS IN WAY OF PINTLES.  
RECESSSES & FACES OF COUPLING IN WAY OF BOLTS.  
 $\frac{1}{2}$ " BRONZE BEARING RINGS.  
SEE ALSO KEY PLAN & PLAN OF FULL SIZE SECTIONS.



KEY FOR COUPLING BOLTS.

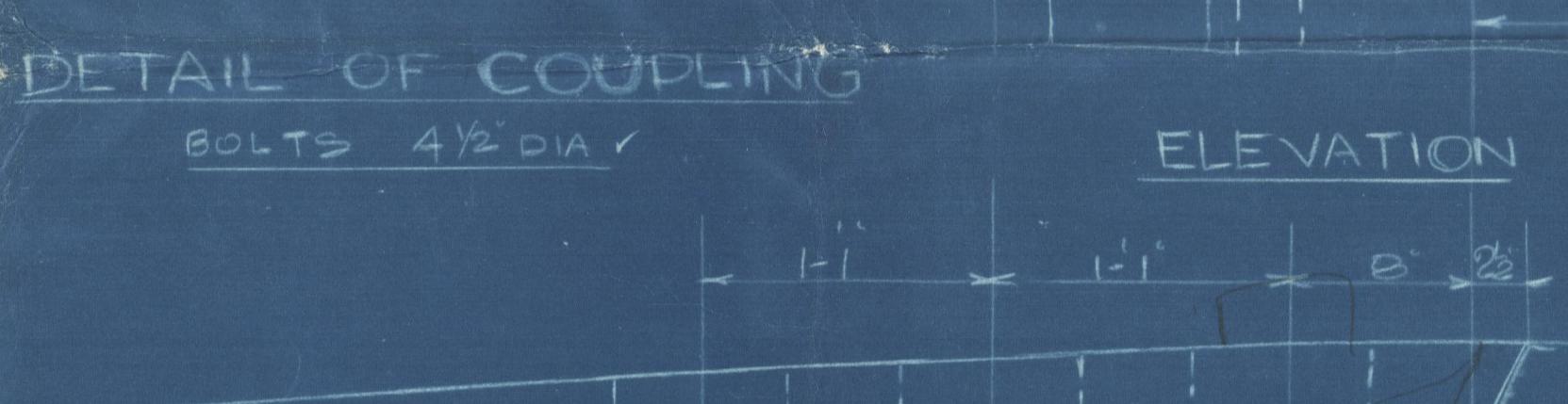


SECTION THRU' XX

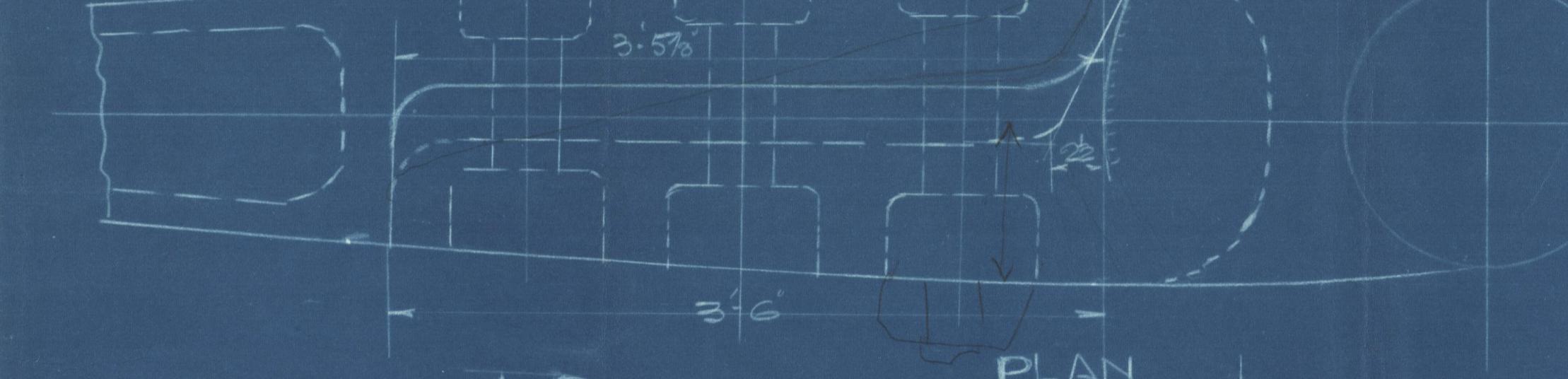
SECTION AT 'AA'

SECTION AT 'BB'

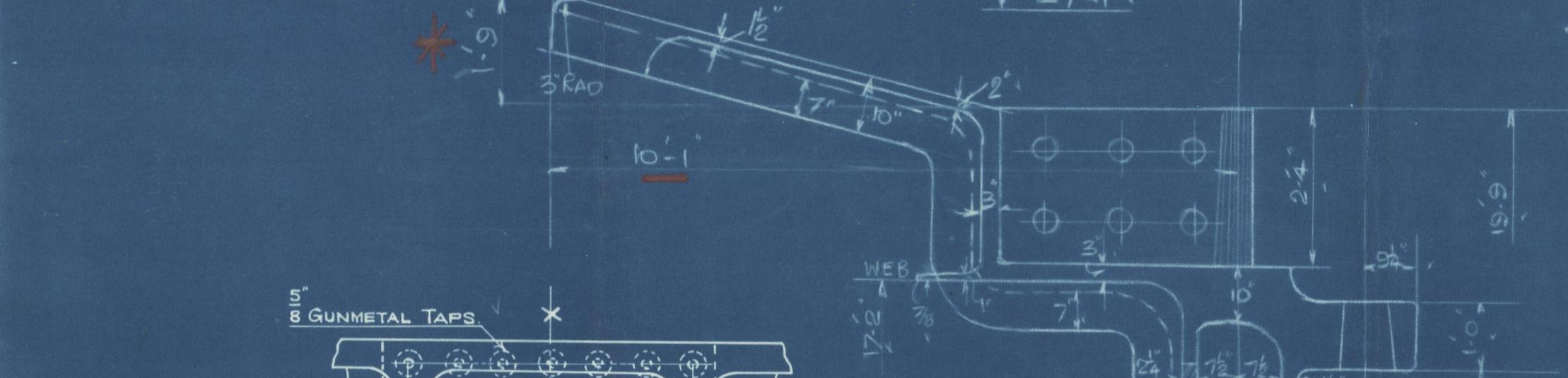
SECTION AT 'CC'



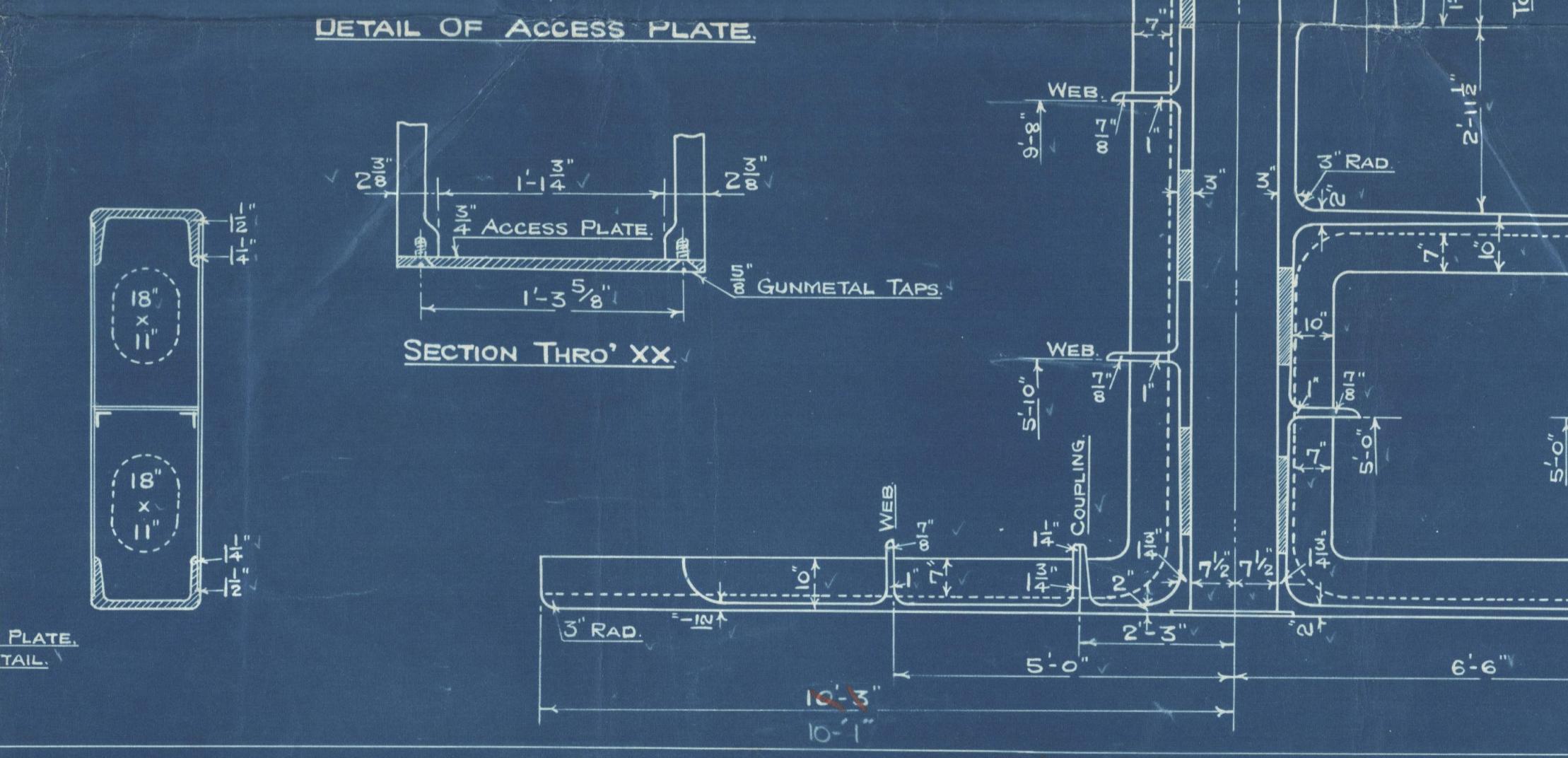
ELEVATION



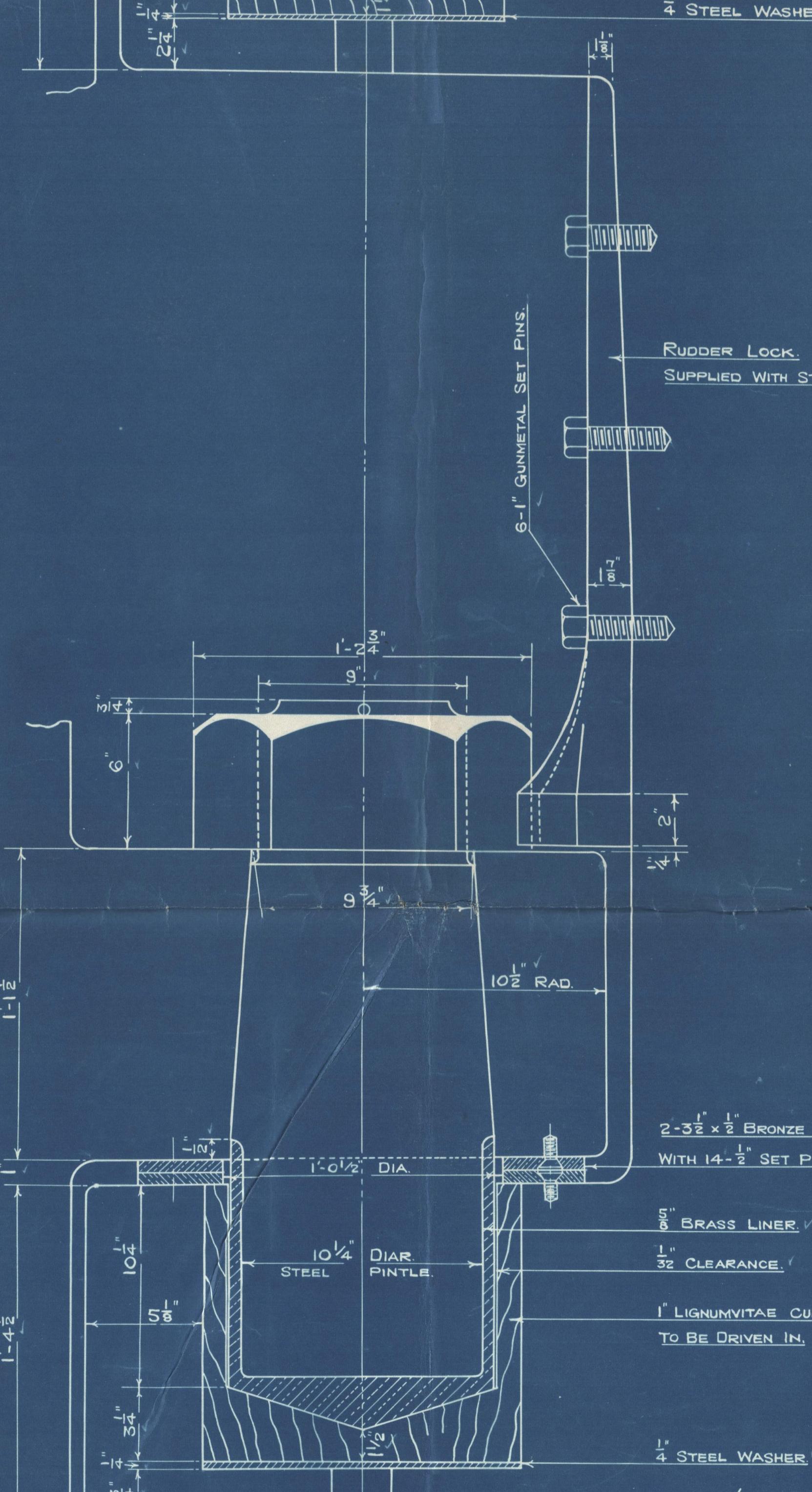
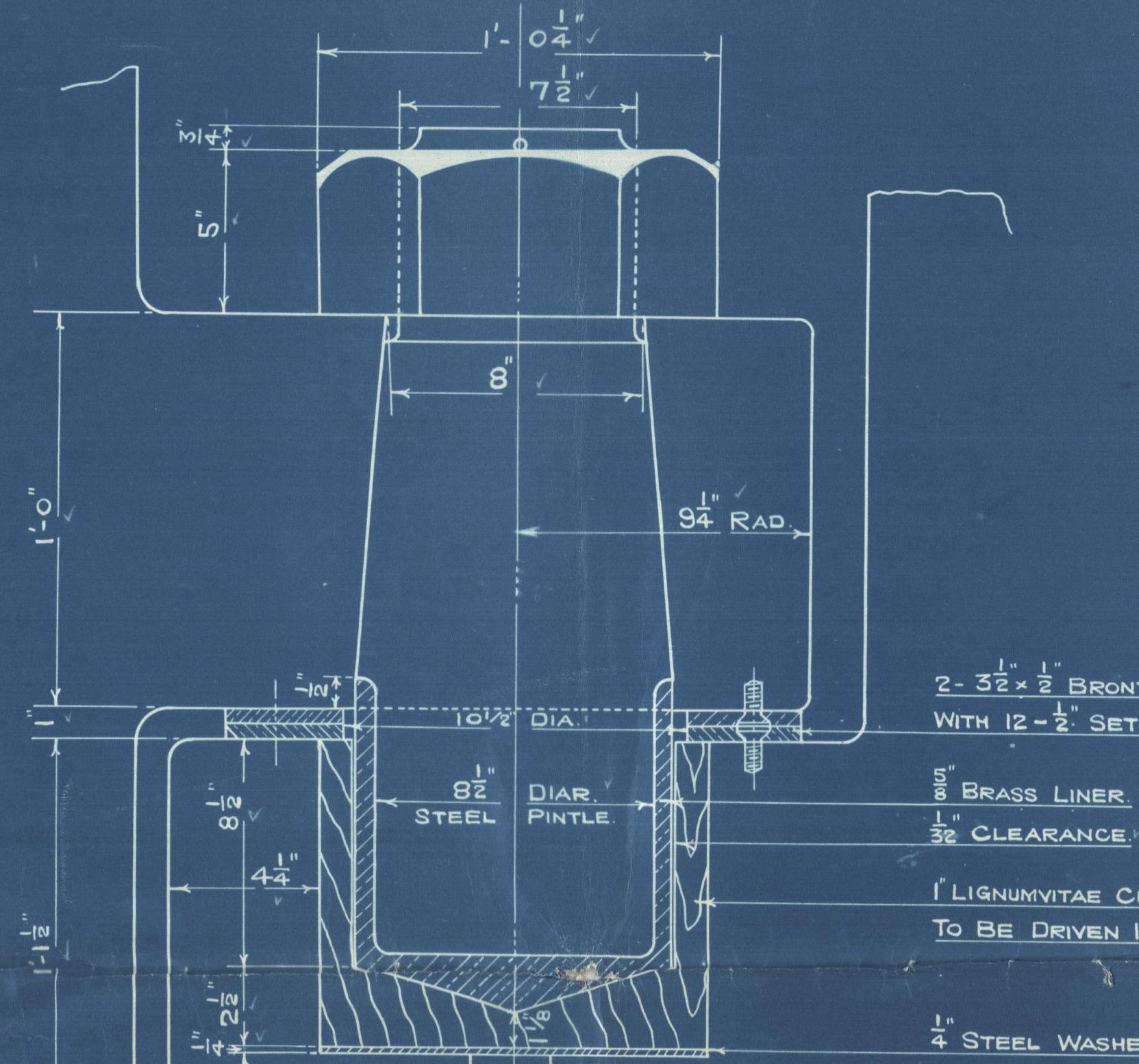
PLAN



SECTION THRU' XX



SECTION THRU' CASTING



Lloyd's (3) 20/2/35  
SKODA (1)  
LOFT (1)  
Preliminary

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